This safety data sheet is prepared in accordance with EU directive 91/155/EC amended by directive 2001/58/EC.

SIGMATHERM 520 (SIGMATHERM SILICATE)

MSDS EU 01 / EN Version 1



Print Date 3/27/2007 Revision date 16-03-07

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product information		
Trade name	: SIGMATHERM 520 (SIGMATHERM SILICATE)	
Recommended use	: solvent based, aluminium, coating	
Company	: SigmaKalon Belgium N.V. Tweemontstraat 104 2100 Deurne-Antwerpen	
Telephone	: +32 3 3606311	
Telefax	: +32 3 3606437	
Emergency telephone number	: +31 20 4075210	

2. COMPOSITION/INFORMATION ON INGREDIENTS

Components	EC No.	CAS-No.	DSD	Note	Classification	Concentration
xylene	215-535-7	1330-20-7	25th	Nota C	R10 Xn; R20/21 Xi; R38	>=12.50 - <20.00%
Solvent naphtha (petroleum), light arom.	265-199-0	64742-95-6		Nota H, Nota P	R10 N; R51/53 Xn; R65 Xi; R37 R66 R67	>=2.50 - <10.00%
Naphtha (petroleum), hydrotreated light	265-151-9	64742-49-0		Nota H, Nota P	F; R11 N; R51/53 Xn; R65 Xi; R38 R67	>=2.50 - <10.00%
ethylbenzene	202-849-4	100-41-4	19th		F; R11 Xn; R20	>=1.00 - <2.50%
di-isopropanolamine	203-820-9	110-97-4	19th		Xi; R36	>=1.00 - <2.50%
1-methoxy-2-propanol	203-539-1	107-98-2	19th		R10	>=10.00 - <25.00%
aluminium	231-072-3	7429-90-5	28th		F; R15 R10	>=1.00 - <2.50%

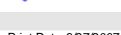
For components with an occupational threshold limit value see chapter 8.

If multiple components with identical identifiers appear, these have different hazardous properties, e.g. flashpoint.

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SIGMA COATINGS

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3. HAZARDS IDENTIFICATION

Hazardous components : xylene

R-phrase(s) : HIGHLY FLAMMABLE. HARMFUL BY INHALATION AND IN CONTACT WITH SKIN. IRRITATING TO SKIN. HARMFUL TO AQUATIC ORGANISMS, MAY CAUSE LONG-TERM ADVERSE EFFECTS IN THE AQUATIC ENVIRONMENT.

4. FIRST AID MEASURES

General advice	: When symptoms persist or in all cases of doubt seek medical advice. Never give anything by mouth to an unconscious person.
Eye contact	: Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart. Remove contact lenses. Seek medical advice.
Skin contact	: Take off all contaminated clothing immediately. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Inhalation	: Remove to fresh air. Keep patient warm and at rest. If breathing is irregular or stopped, administer artificial respiration. If unconscious place in recovery position and seek medical advice.
Ingestion	: If accidently swallowed obtain immediate medical attention. Keep at rest. Do not induce vomiting.
Burns	: If spills on clothing catch fire, wash with plenty of water. Remove loose clothing. Do not remove clothing that has melted to the skin.Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Specific hazards during fire fighting	:	As the product contains combustible organic components, fire will produce dense black smoke containing hazardous products of combustion (see section 10). Exposure to decomposition products may be a hazard to health. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.
Special protective equipment for fire-fighters	:	In the event of fire, wear self-contained breathing apparatus.
Suitable extinguishing media	:	Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide. Keep containers and surroundings cool with water spray.
Extinguishing media which must not be used for safety reasons	:	Do NOT use water jet.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions	:	Use personal protective equipment. Ventilate the area. Refer to protective measures listed in sections 7 and 8. Wear respiratory protection. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas. Remove all sources of ignition.
Environmental precautions	:	Try to prevent the material from entering drains or water ways. If the product contaminates rivers and lakes or drains inform respective authorities.

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Methods for cleaning up	cor ver reg	nbustible absorb miculite) and pla ulations (see sec	ent material, ace in contain tion 13).	(e.g. sand, ner for disp	ntain and collect spillage with non- earth, diatomaceous earth, osal according to local / national	
Additional advice	: Ref	fer to section 15	for specific 1	national reg	ulation.	
IANDLING AND STORAGE						
Handling						
Safe handling advice	Use wit pro	Avoid exceeding of the given occupational exposure limits (see section 8). Use only in area provided with appropriate exhaust ventilation. Avoid contact with skin, eyes and clothing. Smoking, eating and drinking should be prohibited in the application area. Avoid inhalation of vapour or mist. For				
Advice on protection against fire and explosion	: Pre air lim me use cau fro No par Go reg	personal protection see section 8. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. When transferring from one container to another apply earthing measures and use conductive hose material. No sparking tools should be used. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). The product should only be used in areas from which all naked lights and other sources of ignition have been excluded. No smoking. The accumulation of contaminated rags and dry overspray, particularly in spray booth filters, may result in spontaneous combustion. Good housekeeping standards, regular safe removal of waste materials and regular maintenance of spray booth filters will minimise the risks of spontaneous combustion and other fire hazards.				
Storage						
Requirements for storage areas and containers	are Sto fro tha wit tecl sma	opened must be re between 5 and m sources of hea n air and may sp h air. Electrical hnological safety	carefully res d 25°C (41 - it, ignition ar read along fl installations y standards. I	sealed and l 77 F) in a c ad direct su loors. Vapo / working n Keep away	orized access. Containers which kept upright to prevent leakage. Iry, well ventilated place away nlight. Solvent vapours are heavier urs may form explosive mixtures naterials must comply with the from sources of ignition - No icular national regulations (see	
Advice on common storage			idising agen	ts and stron	gly acid or alkaline materials.	
EXPOSURE CONTROLS / PERS Minimum ventilated air quantit						
TO REACH 10 % LEL		08 m3/l				
A CALLER IV /ULEE	. 10					
Components on the national list	and/or t	he European Tl	LV list (98/2	4/EC):		
Components		CAS-No.	Value [mg/m ³]	Value [ppm]	Basis	

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xylene	1330-20-7	221	50	EU ELV TWA	
can be absorbed through skin		442	100	EU ELV STEL	
Solvent naphtha (petroleum), light arom.	64742-95-6	125		ESIG TWA	
Naphtha (petroleum), hydrotreated light	64742-49-0	1,200		ESIG TWA	
ethylbenzene	100-41-4	442	100	EU ELV TWA	
can be absorbed through skin		884	200	EU ELV STEL	
1-methoxy-2-propanol	107-98-2	375	100	EU ELV TWA	
can be absorbed through skin		568	150	EU ELV STEL	

Personal protective equipment

General advice

Respiratory protection	:	When operators, whether spraying or not, have to work inside the spray booth, ventilation is unlikly to be sufficient to control particulates and solvent
Hand protection	:	 vapour in all cases. In such circumstances they should wear a compressed airfed respirator during the spraying process and until such time as the particulates and solvent vapour concentration has fallen below the exposure limits. For prolonged or repeated contact use protective gloves. Barrier creams may help to protect the exposed areas of skin, they should however not be applied once exposure has occurred. Skin should be washed after contact. Use chemical resistant gloves classified under Standard EN 374: Protective gloves against chemicals and micro-organisms.
		Recommended gloves: butyl-rubber Minimum breakthrough time: 480 min
		The recommended gloves are based on most common solvent in this product.
		When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove supplier.
Eye protection Skin and body protection	:	Chemical resistant goggles must be worn. Personnel should wear protective clothing. Skin should be washed after contact. Working clothes must not consist of textiles, which show a dangerous melting behaviour in case of fire. Workers should wear antistatic footwear.
Additional advice		lootwear.
Environmental protection	:	Refer to national regulations in chapter 15 for regulations on environmental protection.
Personal protection Protective equipment	:	Enclosing glasses, safety gloves and P2A2 half-face combi mask

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Please contact your personal protection equipment supplier for further advice

9. PHYSICAL AND CHEMICAL PROPERTIES Form liquid Colour various Odour mild aromatic : 8.9 °C Flash point : Autoignition temperature > 220 °C : Upper explosion limit : 8.5 %(V) 1.01 %(V) Lower explosion limit 1.21 g/cm3 Density : at 20 °C Water solubility partly miscible : pН 80 mPa.s at 23 °C Viscosity, dynamic **10. STABILITY AND REACTIVITY** : Avoid temperatures above 60°C (140 F), direct sunlight and contact with Conditions to avoid sources of heat. **Hazardous reactions** : Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions. Avoid moisture. Preparation reacts slowly with water resulting in evolution of hydrogen. In case of fire hazardous decomposition products may be produced such as: Hazardous decomposition Carbon dioxide (CO2), carbon monoxide (CO), oxides of nitrogen (NOx), products dense black smoke. **11. TOXICOLOGICAL INFORMATION** Acute oral toxicity May cause nausea, abdominal spasms and irritation of the mucous membranes. Acute inhalation toxicity Exposure to component solvent vapours concentration in excess of the stated : occupational exposure limit may result in adverse health effects. Such as: mucous membrane irritation, respiratory system irritation, adverse effects on kidney, liver and central nervous system. Symptoms and signs: headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases loss of consciousness. Skin irritation : Repeated or prolonged contact with the preparation may cause removal of natural fat from the skin resulting in desiccation of the skin. The product may be absorbed through the skin. : The liquid splashed in the eyes may cause irritation and reversible damage. Eve contact **Further information** There is no data available for this product. Acute Toxicity Data for Components **12. ECOLOGICAL INFORMATION Further information** The preparation has been assessed following the conventional method of the : Dangerous Preparations Directive 1999/45/EC and is classified for ecotoxicological properties accordingly. See sections 2 and 15 for details.

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13. DISPOSAL CONSIDERATIONS

Product	:	The product should not be allowed to enter drains, water courses or the soil. Disposal together with normal waste is not allowed. Special disposal required according to local regulations.
Waste key for the unused product	:	The European Waste Catalogue classification of this product, when disposed of as waste is: 08 01 11 Waste paint and varnish containing organic solvents or other dangerous substances.
		If this product is fully cured or mixed with other wastes, this code may no longer apply. If mixed with other wastes, the appropriate code should be assigned. For further information contact your local waste authority

14. TRANSPORT INFORMATION

Transport within user's premises: always transport in closed containers that are upright, labelled and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport to be in accordance with ADR for road, IMDG for sea and IATA for air transport:

UN-No	:	1263		
Proper shipping name	:	PAINT		
Class	:	3		
Packing group	:	II		
Label	:	3		
Proper shipping name (ADR)	:	PAINT		
Marine Pollutant (IMDG)(P,PP,-)			:	-
EmS (IMDG)			:	F-E, S-E
Limited quantity (ADR)			:	Max. per inner pack. : 5.00 L
				Max. per outer pack. : 30.00 KG
Limited quantity (IMDG)			:	Max. per inner pack. : 5.00 L
				Max. per outer pack. : 30.00 KG

15. REGULATORY INFORMATION

The product is classified and labelled in accordance with Directive 1999/45/EC.





Hazardous components which must be listed on the label:

• xylene

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R-phrase(s)	: R11 R20/21 R38 R52/53	Highly flammable. Harmful by inhalation and in contact with skin. Irritating to skin. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
S-phrase(s)	: S23 S36/37 S38	Do not breathe spray. Wear suitable protective clothing and gloves. In case of insufficient ventilation, wear suitable
	S61	respiratory equipment. Avoid release to the environment. Refer to special instructions/safety data sheets.

The information contained in this safety data sheet does not constitute the user's own assessment of workplace risks, as required by other health and safety legislation. The provisions of the national health and safety at work regulations apply to the use of this product at work.

National legislation

16. OTHER INFORMATION

This product contains a complex mixture of hydrocarbons. Detailed information can be obtained from the producer.

Explanation of R-phrases mentioned in section 2

xylene	R10 R20/21 R38	Flammable. Harmful by inhalation and in contact with skin. Irritating to skin.
Solvent naphtha (petroleum), light arom.	R10 R51/53	Flammable. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
	R65	Harmful: may cause lung damage if swallowed.
	R37	Irritating to respiratory system.
	R66	Repeated exposure may cause skin dryness or cracking.
	R67	Vapours may cause drowsiness and dizziness.
Naphtha (petroleum), hydrotreated light	R65	Harmful: may cause lung damage if swallowed.
	R11	Highly flammable.
	R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
	R38	Irritating to skin.
	R67	Vapours may cause drowsiness and dizziness.
ethylbenzene	R11	Highly flammable.
-	R20	Harmful by inhalation.
di-isopropanolamine	R36	Irritating to eyes.
1-methoxy-2-propanol	R10	Flammable.

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aluminium	R10	Flammable.
	R15	Contact with water liberates extremely flammable gases.

Version: 1

Revision date 16.03.2007

The information contained in this safety data sheet is based on the present state of knowledge and current European and National legislation at the date of issue. The supplier reserves the right to modify data on the safety data sheet without further notice. Any change in data will normally be followed by the issue of a new safety data sheet. The user should check the date of issue and if more than 12 months have elapsed, then the data should only be used after checking with the nearest sales office of the supplier to establish that the data is still valid. As the specific conditions of use of the product are outside the suppliers control, the supplier is not reponsible for the (negative) consequences of these specific conditions of use, which are outside of the suppliers. control and which are not compliant with the handling, storage and other instructions in this safety data sheet.

After all component(s) stated on the relevant Technical Data Sheet have been mixed the safety precautions mentioned on each of the component(s) safety data sheets and labels should be used in assessing the safety precautions of the mixed product.

For further information see technical data sheet number: 7555